



Clear Orbit Supplier Deviation Request Cause Code Dictionary

SDR Cause Code	Definition
Calibration System	Defect caused by lack of calibrated measuring instruments.
Document Control	Inadequate distribution, control and retention of appropriate instructions, procedures, drawings, and other documentation.
GE Drawing/BOM Error	GE Drawing or BOM was incorrect or unclear. Supplier made parts to design intent. DCI Recommended.
GE PO Inconsistent	GE PO requirements inconsistent with GE BOM, drawing and specification requirements.
GE Specification	Components or material deviate from requirements in GE Specification or GE Specification is incorrect or missing information. Supplier updated part number or GE customer requires update to GE Spec.
Handling/Packaging/Preservation	Defect caused by improper handling, storage, packaging and/or preservation system.
Machine Maintenance	Defect caused by malfunction or performance of machine.
Machine/Tooling/Fixture	Tooling, fixture and/or machine were inadequate for operation; or unanticipated fixture or NC program failure.
Manufacturing Planning	Manufacturing Process planning is inadequate resulting in operation sheet, process drawing, job sheet or work instructions in error.
Material Not Available	Material not available temporarily. DCI not warranted.
Process Capability	Process is unable to consistently produce to drawing or specification.
Process Compliance	Fabrication process is not followed according to MPP, including operator error and incorrect execution of process.
Quality Approval	Qualification incomplete/remedial qualification or quality hold and in process hold points.
Recommended Improvement	Suggestion from the supplier for recommended improvement for permanent changes (ie alternate material or producibility improvement).
Subtier Supplier Control	Inadequate process for selection, approval, qualification and monitoring of subtier suppliers.
Supplier Design Process	Design process is inadequate. Failure to consider all inputs or to perform adequate proof testing.
Training/Certification	Personnel not completely or adequately trained/qualified.
Weather/Natural Disaster	Defect caused by a loss of service (power, water, air, etc) associated with a storm or was the result of a natural disaster (fire, smoke, salt water, building collapse, etc).

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